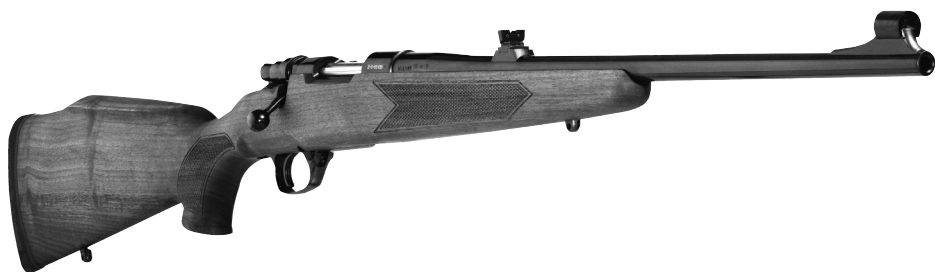


# *Owner's Manual*

## M85 BOLT ACTION SPORTING RIFLES

*Calibers .22 Hornet, .223 REM., 7.62x39mm*



Congratulations on your purchase of the M85 bolt action sporting rifle. With proper care and handling, it will give you long, reliable service.

The M85 rifle is based on the famous Mauser design. The M85 is available in your choice of three calibers. The barrel, receiver, bolt body, bolt shroud and floor plate are cold hammer forged. The rifle is drilled and tapped for weaver style bases and has a fixed box magazine with hinged floorplate for easy unloading. The M85 comes with sights so you're ready to shoot right out of the box. The trigger is fully adjustable (must be adjusted by a competent gunsmith). The bolt will cycle with the safety on.

We specifically disclaim any responsibility for damage or injury whatsoever, occurring as a result of the use of faulty, non-standard or remanufactured ammunition, any modifications or changes made to the firearm; improper use or unsafe handling of the firearm.

Always keep this manual with your firearm. Make sure you understand all the warnings, operation instructions and safety procedures. When you lend, give or sell the firearm, be sure this manual goes with it. You can get a copy of this manual from Century Arms on request.

**FIREARMS SAFETY IS THE SOLE RESPONSIBILITY OF THE SHOOTER.  
ALWAYS TREAT ALL FIREARMS AS IF THEY WERE LOADED AT ALL TIMES!**



### **IMPORTANT!**

**READ ALL INSTRUCTIONS AND WARNINGS IN  
THIS BOOKLET BEFORE USING THIS FIREARM.**



## IMPORTANT SAFETY MESSAGE

Children are attracted to and can operate firearms which can cause severe injuries or death. Prevent child access by always keeping gun locked, unloaded and separated from ammunition when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison.

## Firearm Safety Depends on You

A gun is only as safe as the person operating it. You can never be overly careful when handling a firearm. Carelessness is often the cause of shooting accidents, such as failing to keep the muzzle pointed in a safe direction, not being sure of your target and what is behind it, failing to properly engage the safety, leaving ammunition in the chamber or using improper loads. Since a bullet can never be called back once fired, such errors in gun handling can result in the loss of life, severe injury or property damage thus, it is crucial for your safety and the safety of those around you that you learn the principles of safe gun handling and storage before you begin to use your new firearm. Be a safe shooter - please read this instruction book thoroughly even if this is not your first firearm purchase as not all firearms are the same. The first step in being a safe shooter is to learn the rules for the safe operation and handling of firearms. **There is nothing more important in gun handling than safety.**

## Alcohol, Drugs and Guns Don't Mix. Make No Mistake About It!

Never handle firearms after consuming alcohol or taking drugs that can affect your judgment. Shoot sober! Alcohol, certain kinds of drugs and firearms don't mix. Safe firearms handling requires alertness and concentration on one's actions. You cannot handle a firearm safely after consuming alcohol. Never consume anything that can impair your judgment or physical coordination when handling a firearm. Never allow yourself to be distracted while handling a firearm.

## THE TEN COMMANDMENTS OF FIREARM SAFETY

The Ten Commandments of Firearm Safety must be etched into your memory before you begin to handle firearms. These rules are intended to be understood and followed by all persons handling firearms in the field, on the range or at home. Please read, review and understand these rules before you begin to use or even take your new firearm out of its box. Remember, firearms safety depends on you! Memorizing these safety rules will help prevent gun accidents. Please study these safety rules before handling your firearm.

### Commandment #1



#### **Always Keep the Muzzle Pointed in a Safe Direction**

This is the most basic and most important safety rule. A safe direction is one in which an accidental discharge will not cause injury to yourself, to others or property damage. This is particularly important when loading or unloading your firearm. Never point your gun at anything you do not intend to shoot. Treat every gun as if it were loaded at all times.

### Commandment #2



#### **Firearms Should Be Unloaded When Not Actually in Use**

**Firearms should only be loaded when you are in the field or on the target range or shooting area, ready to shoot.** When not in use, firearms and ammunition should be secured in a safe place, separate from each other. Remember to unload your firearm completely so that there is no ammunition in the chamber or magazine. Before handling this or any firearm, or handing it to someone else,

visually check the chamber and magazine to ensure they do not contain ammunition. Always keep the gun's action open when not in use. Never assume a gun is unloaded - even if you were the last person to use it. Never cross a fence, climb a tree, wade through a stream or perform any awkward movement with a loaded gun. Never lean or place a firearm where it could fall. When in doubt, unload your gun! Never pull or push a loaded firearm toward yourself or another person. Never carry a loaded gun in a scabbard, a holster not being worn or a gun case - common sense prevails in gun safety!

### **Commandment #3**



#### **Don't Completely Rely on Your Gun's Safety**

**Treat every gun as though it could fire at any time, even if you are not applying pressure to the trigger.** The "safety" on a firearm is a mechanical device which, like any such device, can become inoperable at the worst possible time and fail to function. By mistake, you may think the safety is "ON" when it actually is not. Or you may think your gun is unloaded when there is actually a round of ammunition in it. The safety serves as a supplement to proper gun handling but cannot serve as a substitute for common sense. Never handle a gun carelessly and assume that the gun won't fire just because "the safety is on." Never touch the firearm's trigger until you are ready to shoot. Keep your fingers away from the trigger when loading or unloading. Never pull the trigger when the safety is engaged or when the safety is positioned between the "SAFE" and "FIRE" positions. Never place your finger on the trigger unless you intend to fire.

### **Commandment #4**



#### **Be Sure of Your Target - And What Is Beyond It!**

**Once fired, a bullet (or shot charge) can never be called back; so before you shoot, know where the bullet is going and what it will strike.** Be certain your shot will not injure someone or strike something beyond the target. Never fire in the direction of noise, a movement or at any object you cannot positively identify. Be aware that a .22 Short bullet can travel over 1 ¼ miles. A centerfire cartridge, such as the .30-06, can send its bullet over 3 miles. pellets can travel 500 yards and a shotgun slug has a range of over a half mile. Make sure your shot has a safe backstop such as a hillside. Keep in mind how far the bullet will travel if it misses your intended target. Never shoot at a hard surface or water as the projectile may glance or ricochet in an unpredictable direction. Once fired, a bullet can never be called back. You are responsible for your actions and judgment.

### **Commandment #5**



#### **Use the Correct Ammunition**

**Every firearm is designed to use a certain caliber or gauge of ammunition. It is important that you use the correct ammunition for your firearm.** Information on the correct ammunition to use with your firearm appears in the firearm's instruction manual and the manufacturer's markings on the firearm itself. Use of the wrong ammunition, improperly reloaded ammunition or corroded ammunition can result in the destruction of the firearm, serious personal injury and/or death. Form the habit of examining every round of ammunition before you put it into your gun to ensure it is of the proper gauge or caliber and that it is in good condition.



### **Commandment #6**

**If Your Gun Fails to Fire When the Trigger Is Pulled, Handle With Care**  
If a cartridge or shell does not fire when the trigger is pulled, follow **Commandment #1** and keep the firearm's muzzle pointed in a safe direction. Keep the muzzle down range with the action closed and wait at least 30 seconds (to ensure that the ammunition is not delayed in firing) before carefully opening the action, unloading the firearm and safely disposing of the ammunition.



### **Commandment #7**

**Always Wear Eye and Ear Protection When Shooting**  
Exposure to shooting noise can permanently damage hearing. Flying debris, such as powder residue and ejected cartridge cases, can injure **your eyes**. Thus, it is only common sense to wear both eye protection (such as shooting glasses) and ear protection (such as a sound-muffling headset) whenever shooting. Also, wear eye protection when cleaning or disassembling your gun to ensure that cleaning solvent and tensioned parts (such as springs) do not come into contact with your eyes.



### **Commandment #8**

**Be Sure the Barrel Is Clear of Obstructions Before Shooting**  
Discharging a firearm with an obstruction in the barrel can result in **personal injury, property damage and/or death**. Before you load your firearm, check the chamber and magazine to ascertain that no ammunition is inside. Also, check the inside of the barrel (called the "bore") to ensure it is free of obstructions. Even a small amount of mud, snow or excess lubricating oil or grease in the bore can cause excessive pressures resulting in a bulged or burst barrel which can injure or kill the shooter and bystanders. It is a good idea to make a habit of cleaning the bore and checking for obstructions with a cleaning rod just before each shooting session. If the noise or recoil experienced upon firing seems low or weak, or something doesn't feel "right," cease firing immediately and carefully check to make sure that there is no obstruction in the barrel. Placing an undersized shell or cartridge into a gun (such as a 20 gauge shell in a shotgun chambered for 12 gauge ammunition) can result in the smaller round of ammunition falling into the barrel and acting as an obstruction. When a round is subsequently fired, the barrel may burst, causing injury to the shooter and bystanders. For reference, re-read Commandment #5.



### **Commandment #9**

**Do Not Alter or Modify Your Gun and Have It Serviced Regularly**  
Firearms are complex mechanisms that are designed to function properly in their original condition. Any alterations or changes made to a firearm after its manufacture can make the gun unsafe and will void its warranty. Do not jeopardize your safety or the safety of others by altering the trigger, mechanical safety or other mechanisms of your firearm. You should have your firearm periodically checked for proper functioning and serviced by a qualified gunsmith.



### **Commandment #10**

**Learn the Mechanical and Handling Characteristics of Your Firearm**  
Not all firearms operate the same way. The method of carrying, handling and operating firearms varies with the mechanical characteristics of each gun. Thus, you

should never handle any firearm until you become familiar with the safe handling, loading, unloading and carrying procedures for that particular firearm, as well as the rules for safe gun handling in general.



### **LEAD WARNING!**

Discharging firearms in poorly ventilated areas, cleaning firearms or handling ammunition may result in exposure to lead and other substances known to cause birth defects, reproductive harm and other serious injuries. Have adequate ventilation at all times when shooting. Wash hands thoroughly after exposure.

### **Basics of Safe Gun Handling**

1. Always keep the muzzle pointed in a safe direction.
2. Firearms should be unloaded when not actually in use.
3. Don't totally rely on your gun's safety.
4. Be sure of your target and what is beyond it.
5. Use the correct ammunition for your firearm.
6. If your gun fails to fire when the trigger is pulled, handle with care.
7. Always wear eye and ear protection when shooting and cleaning.
8. Be sure the barrel is clear of obstructions before shooting.
9. Don't alter or modify your firearm and have your firearm(s) serviced regularly.
10. Learn the mechanics and handling characteristics of the firearm you are using.

**Safe gun handling depends on you! A safe shooter is a knowledgeable shooter.**



**WARNING!** STOP SHOOTING IMMEDIATELY AND UNLOAD YOUR FIREARM if your firearm develops a mechanical malfunction; binding or stoppage, spitting powder/gas, a cartridge primer is punctured, a cartridge case is bulged or ruptured, or the sound on firing does not sound quite right. Do NOT try one more shot, but unload your firearm and take it and the ammunition to a qualified gunsmith or send it back to Century Arms for examination. Do not assume that the firearm is empty merely because you checked the chamber. You must also check the bore for any fired shot or wad jammed inside the barrel.

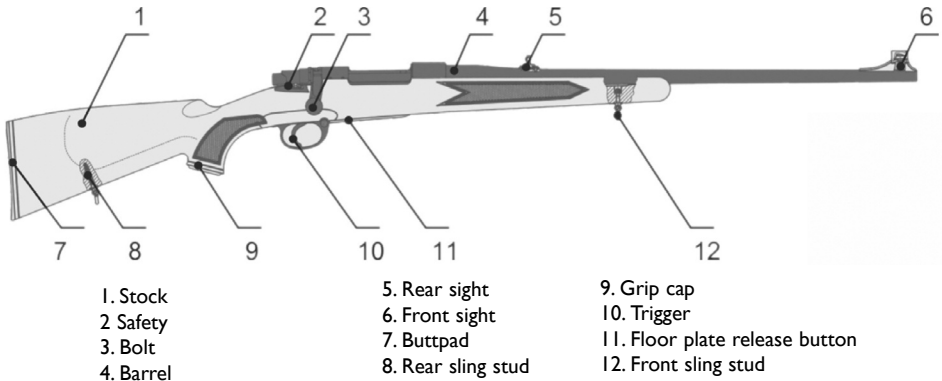


**WARNING!** Always ensure that the ammunition you are using is clean, undamaged and of the proper caliber before loading your rifle. The manufacturer and distributor of this rifle disclaim any liability for the use of remanufactured, reloaded or hand-loaded ammunition. Protect your investment in this fine firearm by using only factory fresh, quality ammunition. The use of improper caliber or low quality ammunition could result in injury, death and/or property damage upon firing. Remember, firearms safety depends on you!

### Illustration #1

## Diagram showing major operational parts of the M85 Sporting Rifle

Study of this picture will aid you in understanding the instructions in this booklet.



**Technical Characteristics:** The M85 rifle is based on the famous Mauser design. The barrel, receiver, bolt, body bolt shroud and floor plate are cold hammer forged. It is drilled and tapped for weaver style bases and has a fixed box magazine with hinged floorplate for easy unloading. The rifle ships complete with sights so you're ready to shoot right out of the box. The trigger is fully adjustable (must be adjusted by a competent gunsmith). The bolt will cycle with the safety on.

### Sporting Rifle M85:

*Caliber:* .22 Hornet, Capacity: 5 rds., Barrel Length: 22.04", Overall Length: 41.53", Weight: 6.4 lbs.

*Caliber:* .223 REM., Capacity: 5 rds., Barrel Length: 20.07", Overall Length: 39.76", Weight: 6.17 lbs.

*Caliber:* 7.62x39mm, Capacity: 5 rds., Barrel Length: 20.07", Overall Length: 39.76", Weight: 6.17 lbs.

## Sight Adjustment

The rear sight is adjustable for both windage and elevation.

1. To adjust for elevation, loosen the two screws and either raise or lower the sight blade as required and tighten the screws. **Note: Raising the blade will raise the point of impact. (See Illustration #2.)**
2. To adjust for windage, tap the rear sight either right or left as required using a non marring punch and hammer. **Note: Moving the sight to the right moves point of impact left and moving it left moves the impact right.**

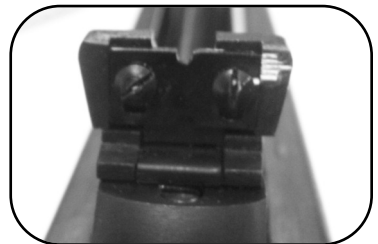
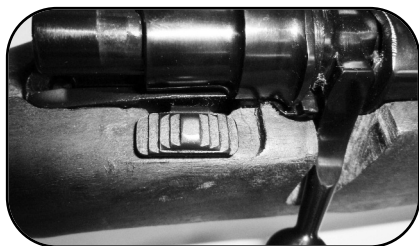


Illustration #2

## Operating The Safety

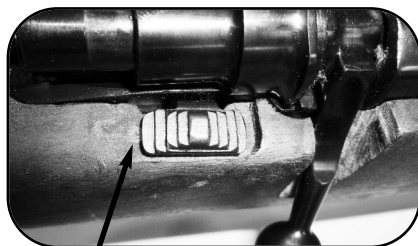
1. To place the safety in the "SAFE" position, move the safety button fully rearward. This will cover the red dot on the stock. (See Illustration #3.)
2. To place the safety in the "FIRE" position, move the safety button fully forward. This will uncover the red dot on the stock. (See Illustration #4.)

**Illustration #3**



Safety in "ON" position.

**Illustration #4**



Safety in "OFF" position.

## To Load the Rifle



**WARNING!** Before loading, make sure the inside of the barrel is free of dirt or other obstructions.

**WARNING!** Always check each cartridge to ensure it is of the correct caliber and in good condition before loading the firearm.

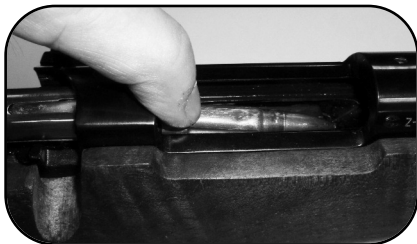
**WARNING!** Never load a firearm indoors. An accidental discharge will cause property damage, serious injury and/or death! Never use live ammunition to function test your rifle indoors.

**WARNING!** Keep fingers away from the trigger while loading.

**WARNING!** Keep muzzle pointed in a safe direction.

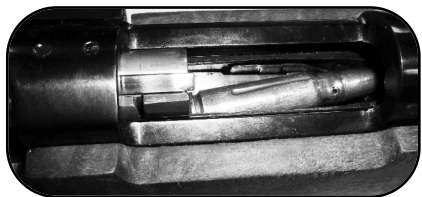
1. Place the gun to the rearward "SAFE" position. (See Illustration #3.) **Note: The bolt will function with the safety in the "SAFE" position!**
2. Lift the bolt handle upwards and pull it to the rear until it is fully open.
3. Select the proper ammunition for your rifle. Take a round and place it on the follower and press down on it with your thumb until it locks into place. Continue this process until you load the number of rounds you want in the rifle, maximum capacity 5 rds. (See Illustration #5.)
4. Move the bolt handle forward and down which will strip a cartridge from the magazine and move it into the chamber. (See Illustration #6.)
5. If you wish to close the bolt without putting a round into the chamber, use your thumb to hold the rounds down while closing the bolt. Make sure to watch closely to ensure you do not put a round into the chamber. (See Illustration #7.)
6. The gun is now loaded. Ensure the safety is still in the "SAFE" position. (See Illustration #3.) Keep the muzzle pointed in a safe direction.

**Illustration #5**



**WARNING!** The rifle is now loaded and will fire if the safety lever is moved to the "FIRE" position and the trigger is pulled! Handle with extreme caution and keep the muzzle (the end of the barrel) pointed in a safe direction!

**Illustration #6**



**Illustration #7**



## To Fire the Rifle

1. Keeping the **10 Commandments of Firearm Safety** in mind, aim the rifle downrange at the target. When firing this rifle you may need to experiment with different shooting styles until you find the method which best suits your sporting activity. Remember to always fire the rifle in such a manner that you can maintain a safe muzzle direction at all times.
2. After acquiring your target, the safety should be moved fully forward to the "OFF" or "FIRE" position. The safety is "OFF" when a red dot is visible. (See Illustration #4.)



**WARNING!** Pulling the trigger when the safety lever is in the "OFF" or "FIRE" position will result in the rifle firing a round. To avoid serious injury, death or causing property damage, make sure you know the "SAFE" and "FIRE" positions of the safety lever before attempting to load your rifle! If the safety is in any position other than full rear "SAFE", the rifle could fire.

3. Once your sights are properly aligned with your target, squeeze the trigger and the gun will fire once.
4. Remove finger from trigger, lift up and back on the bolt handle ejecting the spent casing.
5. Move the bolt handle forward and down which will strip a cartridge from the magazine and move it into the chamber.
6. The gun is ready to fire again. Repeat steps 3 through 5 until you finish shooting.
7. Once you have stopped shooting, immediately place the gun on safety. To place the safety in the "SAFE" position, move the safety button fully rearward. This will cover the red dot on the stock. (See Illustration #3.)



**WARNING!** Always unload your rifle immediately after use and prior to cleaning and storage to minimize the risk of an accidental discharge. If your rifle ever fails to fire keep it pointed at the target for at least 30 seconds in the event of a hangfire (slow ignition). If the round still does not fire, remove the magazine, eject and discard the bad round. Reload the rifle to resume firing.

## Unloading the Rifle



**WARNING!** Keep muzzle pointed in a safe direction.

1. Ensure the muzzle is pointed in a safe direction and the safety is in the "SAFE" (fully rearward) position. (See Illustration #3.) The bolt will cycle with the safety on!
2. Press the floorplate release button located on the right side of the triggerguard (See Illustration #8). When the floorplate drops, you will be able to remove all of the rounds in the magazine.
3. Leaving the safety in the "SAFE" position! Lift up and back on the bolt handle ejecting the cartridge that was in the chamber.
4. Inspect the chamber and magazine to ensure both are empty. Press up on the floorplate until it locks into place.
5. The gun is now unloaded.

**Illustration #8**







**WARNING!** If dropped, any firearm could fire when there is a cartridge in the chamber and the safety lever is in the “FIRE” position.

## The Trigger Assembly

The trigger is adjusted at the factory. All adjustments to the trigger assembly and firing mechanism must be made by the factory or a competent gunsmith.



**WARNING!** NEVER remove the trigger mechanism or make adjustments to the trigger or trigger assembly. Improper trigger adjustments can cause injury or death.

**WARNING!** NEVER put your finger on the trigger unless you are going to fire the firearm.

## Field Stripping and Assembly



**WARNING!** Before beginning the disassembly process, check to ensure the rifle is not loaded. To do so, follow the procedures detailed in the **Unloading the Rifle** section on page 8.



**WARNING!** Wear eye protection, such as shooting glasses or goggles, when disassembling your firearm to protect your eyes from tensioned parts, such as springs that could be dislodged during disassembly.

1. On the M85 rifle, the safety can be in the “ON” position (See Illustration #3) for the disassembly process.
2. Open the bolt and pull the bolt stop away from the receiver. (See Illustration #9.) Continue pulling the bolt rearwards while holding the bolt stop open, until it clears the receiver.
3. Turn the rifle over and remove the triggerguard screws. This will allow you to remove the triggerguard and the barreled action from the stock. (See Illustration #10).
4. Remove the bolt stop screw located on top of the receiver. This will allow you to remove and clean the bolt stop spring and ejector. (See Illustration #11.)
5. To disassemble the bolt, you will need a small diameter punch to place in between the cocking piece and the bolt shroud. Place the cocking piece lug against a wooden surface and pull down, place the punch in the gap between the cocking piece and the bolt shroud. (See Illustration #12.)
6. Depress the bolt lock and turn the firing pin assembly counter clockwise until it clears the bolt body. (See Illustration #13.)
7. Place the firing pin on a wooden surface, grasp the bolt shroud and pull down until it clears the cocking piece. Use caution as this is under spring tension! Lock needle nose vice grips onto the firing pin. Loosen the set screw under the cocking piece (See Illustration #14). When the set screw is backed off, grasp the cocking piece and rotate it counter clockwise until it is fully unscrewed then lift it off the firing pin. Hold down on the bolt shroud and release the vise grips. Use caution as this is under spring tension! Lift the bolt shroud and firing pin spring off of the firing pin.
8. Further disassembly should not be attempted by the owner. See Illustration #15 to identify the bolt assembly parts. To reassemble, reverse the disassembly steps. Special attention must be given to ensure you line up the set screw in the cocking piece with the hole in the firing pin!

**Illustration #9**



**Illustration #10**



**Illustration #11**

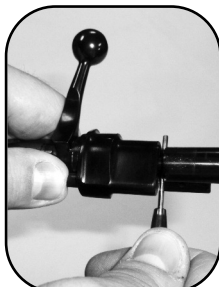


**Illustration #12**



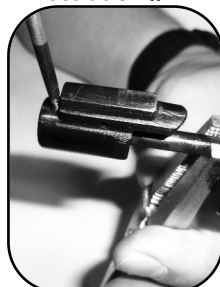
Cocking piece against wooden surface, to insert punch between cocking piece and bolt shroud.

**Illustration #13**



Note the thumb pressing the bolt lock so the firing pin assembly can be unscrewed.

**Illustration #14**



Loosening the set screw to remove the cocking piece from the firing pin.

**Illustration #15**

1. Cocking piece
2. Bolt shroud
3. Firing pin
4. Firing pin spring
5. Bolt body



## Cleaning the Rifle



**WARNING!** Before beginning the cleaning process, check to ensure the rifle is unloaded. (See the **Unloading the Rifle** section on page 8.)



**WARNING!** You should wear eye protection, such as shooting glasses or goggles, when cleaning your firearm to protect your eyes from tensioned parts, such as springs, that may become dislodged during disassembly.

1. Obtain a quality rifle cleaning kit and thoroughly review the manufacturer's instructions.
2. Follow the rifle disassembly procedures. (See page 9.)
3. To clean the barrel, select the correct caliber cleaning brush and attach it to a cleaning rod.  
**Note: Always clean the barrel from the chamber end to the muzzle.**
4. Dampen the brush with gun cleaning solvent and then push the brush through the barrel several times.
5. Remove the brush and attach a correctly sized cloth cleaning patch to the cleaning rod and push it through the barrel several times to remove loosened fouling.
6. Repeat this process with the brush and cleaning patches until a final patch comes out clean after swabbing the bore. Lightly oil the bore.
7. Remove shooting residue from the rifle's action parts and outer surfaces by wiping them with a soft cloth dabbed in gun cleaning solvent. Then be sure to remove all excess solvent and dry them.
8. Finally, wipe down all outer surfaces with a soft cloth dipped in a good quality gun oil.



**WARNING!** There may be sharp edges on parts of the firearm. Keep your fingers protected by wearing a pair of protective gloves when cleaning.



**WARNING!** You should wear eye protection, such as shooting glasses or goggles, when cleaning this rifle to protect your eyes from tensioned parts, such as springs, that could become dislodged during the cleaning procedures.

**WARNING!** Excessive use of cleaning solvents or lubricants can adversely affect your rifle's functioning. Wipe the inside of the barrel dry before firing and ensure that it is free of obstructions.

**WARNING!** Some cleaning solvents produce hazardous vapors. Read and follow the solvent manufacturer's cautions found on the product's package.

**WARNING!** Handling ammunition and cleaning firearms results in exposure to lead and other substances that can pose health risks. Wash your hands and face after firing your rifle or after cleaning it.

**WARNING!** This firearm should be checked periodically for worn or damaged parts by a competent gunsmith. This will help ensure its safe functioning and a long service life.

## Cleaning Intervals

Always clean your rifle as soon as possible after firing to prevent buildup of shooting residue and to prevent corrosion from starting. To maintain your rifle in good working order, it should be cleaned regularly even if it has not been fired. If you live in a low-humidity area, this may mean doing a full cleaning once or twice a year; but if you live in a high-humidity area, it may be necessary to clean your rifle as often as once a week.

**Note:** *In freezing weather (below 32° F. or 0° C.), the use of a dry lubricant (instead of oil) for lubrication may work better.*



### Lubrication Warning

Firing a firearm with oil, grease or any other material even partially obstructing the bore may result in damage to the firearm and injury to the shooter and those nearby. Do not spray or apply lubricants directly on ammunition. If the powder charge of a cartridge is affected by the lubricant, it may not be ignited, but the energy from the primer may be sufficient to push the bullet into the bore where it may become lodged. Firing a subsequent bullet into the obstructed bore will damage the firearm and may cause injury to the shooter and those nearby. Use lubricants properly. You are responsible for the proper care and maintenance of your firearm and ammunition.



**Warning Concerning Alterations and Aftermarket Parts!** Altering or modifying parts and/or internal safeties is dangerous and will void the warranty. This firearm was manufactured to perform properly with the original parts as designed. It is your duty to make sure any parts you buy are made for this firearm and are installed correctly and that neither the replacements nor originals are altered or changed. Your gun is a complex precision tool with many parts that must relate correctly to other parts in order for proper and safe operation. Putting a gun together wrong or with incorrect or modified parts can result in a damaged gun, danger, and injury or death to you and others through malfunction. Always have a qualified gunsmith work on your gun or at least check any work not performed by a gunsmith.

## Storage

Your rifle should be thoroughly cleaned and lightly lubricated before being put away for storage. A light coating of good quality gun oil should be applied to all exposed surfaces. Remove all excess lubrication and use a cleaning rod and cleaning patch to make sure that the bore (the inside of the barrel) is dry and free of obstructions when you remove your rifle from storage and before firing it. **CHECK TO ENSURE THAT YOUR RIFLE IS NOT LOADED BEFORE STORING IT. ALWAYS STORE FIREARMS AND AMMUNITION SEPARATE FROM EACH OTHER AND OUT OF REACH OF CHILDREN. ALWAYS SECURELY LOCK YOUR FIREARMS WHEN NOT IN USE. REFERENCE YOUR HOME STATE'S FIREARMS REGULATIONS FOR SAFE STORAGE OF FIREARMS AND AMMUNITION. INSURE YOUR FIREARM IS UNLOADED BEFORE INSTALLING ANY LOCKING DEVICE.**

**Note:** *The use of reloaded, remanufactured, hand-loaded or other non-standard ammunition may result in damage to the rifle and injury or death to the shooter and/or bystanders. The manufacturer does not accept responsibility for malfunctions resulting from use of such ammunition.*

## **Limited Parts Replacement Warranty**

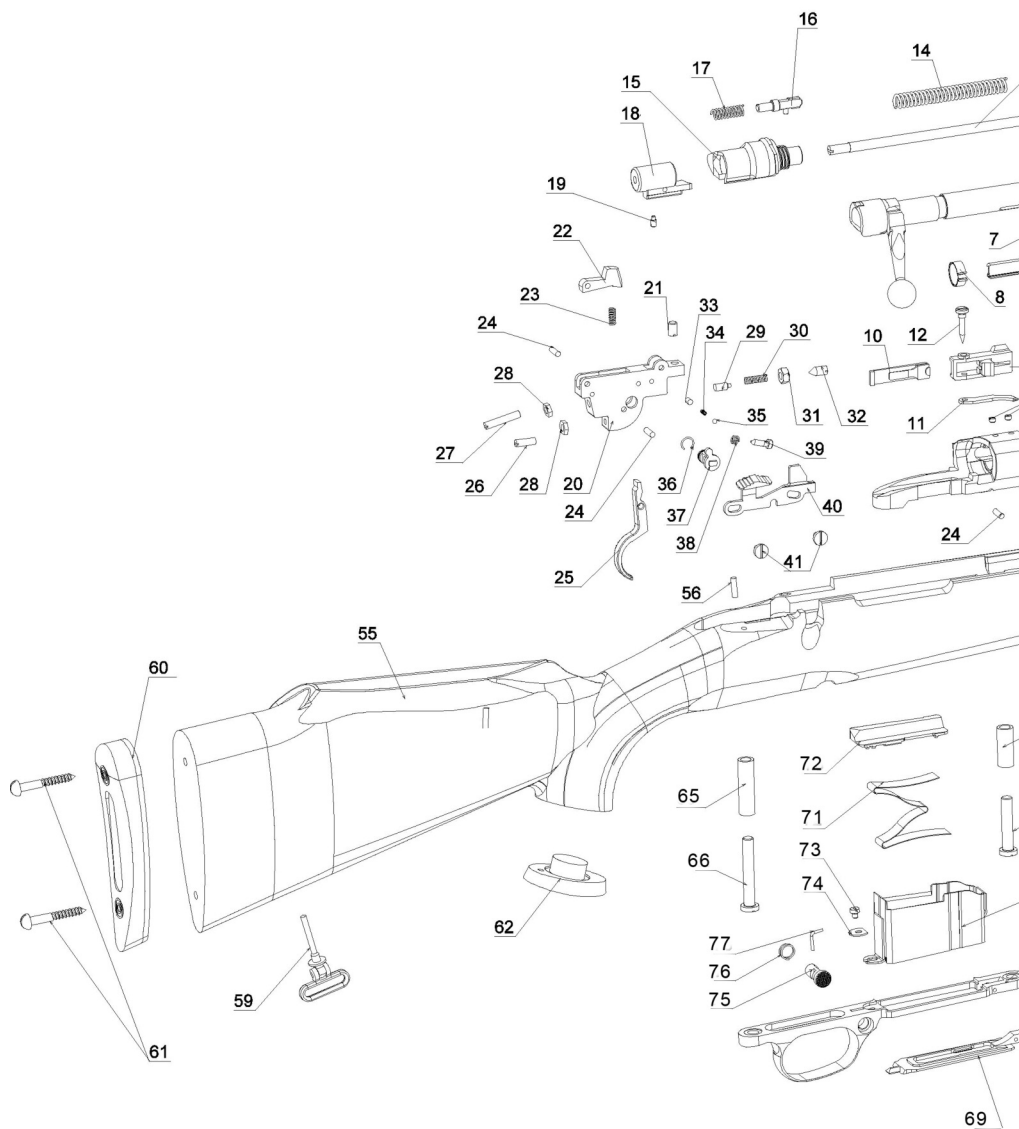
The M85 Bolt Action Sporting Rifle is warranted to be free of manufacturing defects for a period of one year from the original date of purchase of the M85 Bolt Action Sporting Rifle from a federally licensed firearms retailer. The warranty only applies to the first retail purchaser and is not transferrable or assignable. Proof of purchase must be presented at the time any warranty claim is made. This is a one year warranty limited to replacement of manufactured parts. Any alternations, modifications, abuse, misuse or discharge of poor quality, corrosive or defective ammunition voids the warranty.

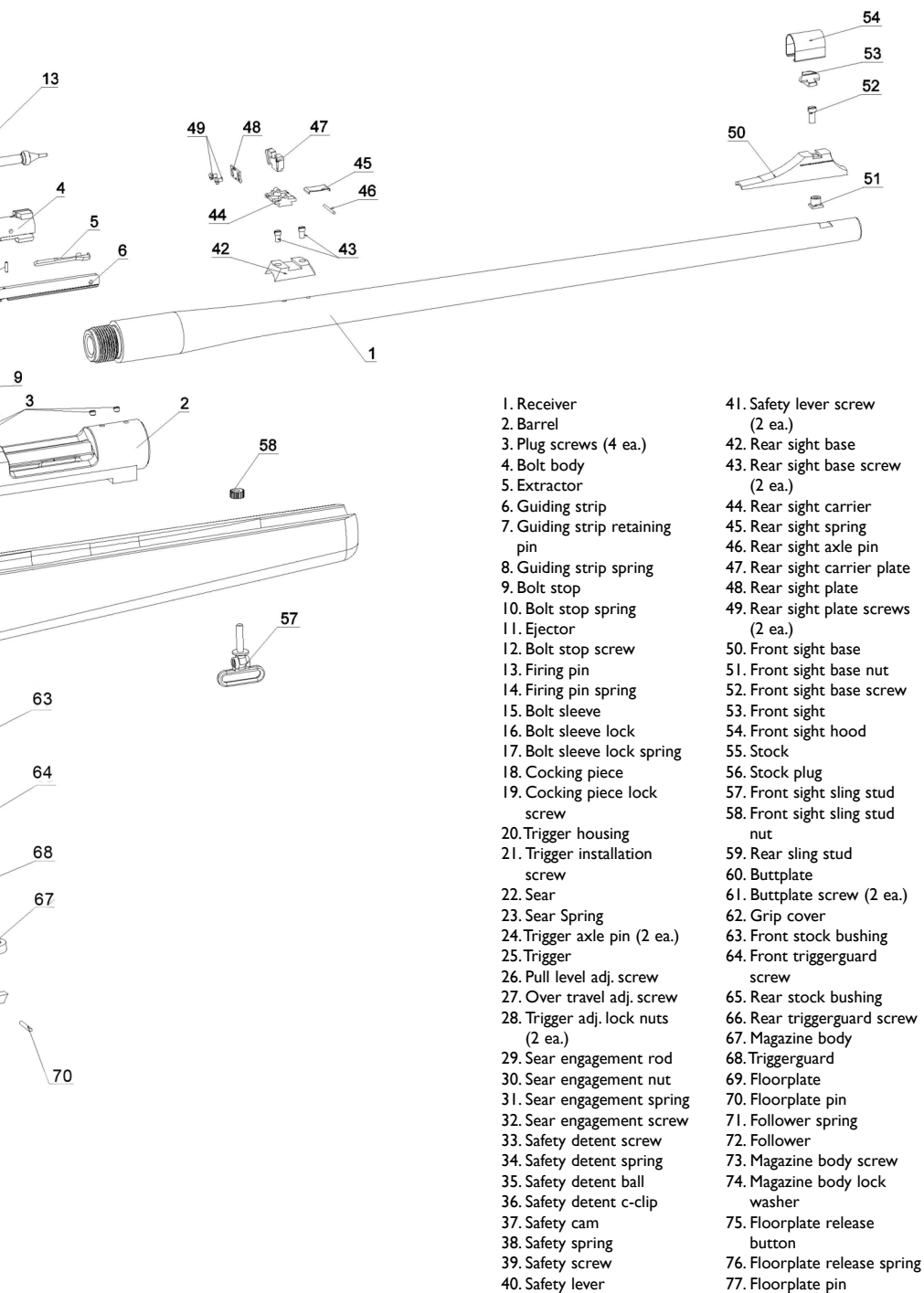
## **Return Authorization**

To obtain warranty service, contact us at 1.800.527.1252 to get a return authorization. Please note that a return authorization must be obtained prior to returning the firearm.

Century Arms  
236 Bryce Boulevard  
Fairfax, Vermont 05454  
USA  
Tel: 1.800.527.1252  
[www.centuryarms.com](http://www.centuryarms.com)

## Illustration #16 Inside Parts Breakdown





## **M85 Bolt Action Sporting Rifles**

**Distributed by:**

**Century Arms**

**236 Bryce Boulevard, Fairfax, VT 05454**

**[www.centuryarms.com](http://www.centuryarms.com)**

**Sales Tel: 1.800.527.1252 - 1.561.265.4530**

**Sales Fax: 1.561.265.4520**

**Manufactured by:**

**Zastava**