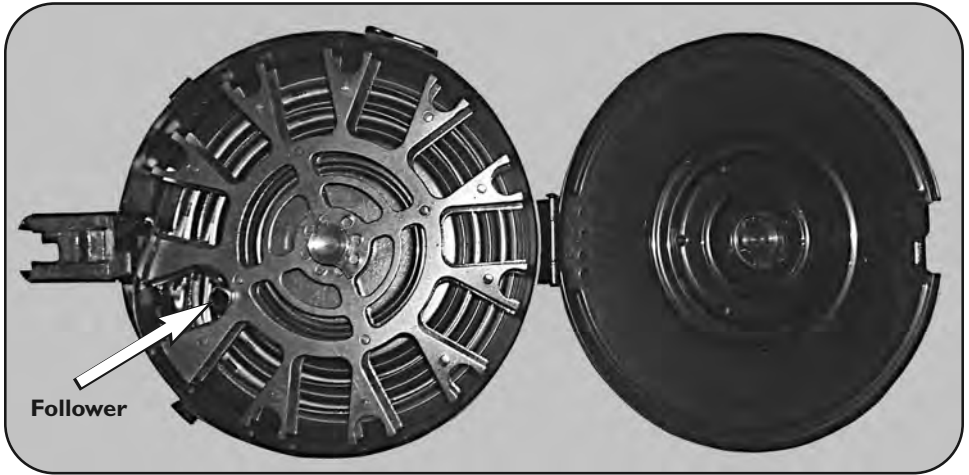


75 ROUND DRUM MAGAZINE LOADING MANUAL

A. TO LOAD THE MAGAZINE

1. Unlatch and open the rear cover. Depress the spring loaded button in the center of the drum – for this operation we recommend you use a tool such as the cleaning kit tube of an AK 47 or another appropriate tool to avoid injury to the fingers (See Illustration #1). Turn the spindle clockwise until the magazine follower is returned to the beginning of the spiral track.

Illustration # 1



2. Insert 4 rounds into the slots located nearest the top (column) section of the magazine.

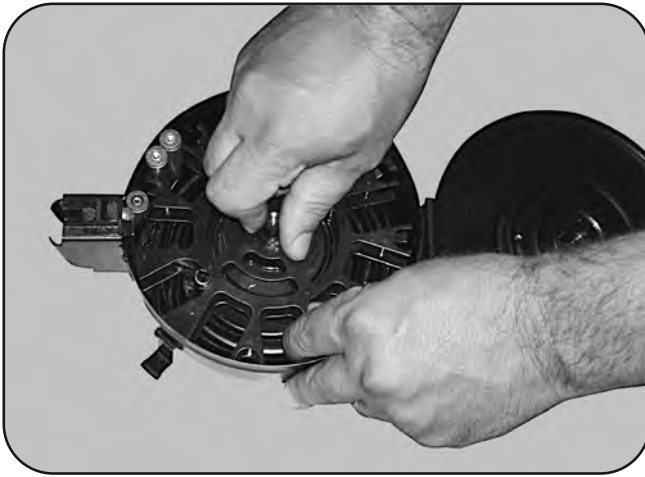
Illustration # 2



3. With 4 rounds loaded, hold the spindle firmly in place with one hand. With the other hand, wind the spring tensioning key (located under the spring loaded button) CLOCKWISE 3 clicks.

CAUTION: Hold the spindle securely while applying pressure in order to prevent it from slipping and catching your fingers.

Illustration # 3



4. With the spring tensioned, quickly release the spindle. The 4 rounds loaded previously will be pushed to the top of the magazine and the last round will hold the spindle in place.

Illustration # 4



5. At this point you have the option of loading 73 or 75 rounds. If cartridges are dropped in the remaining slots, the total magazine capacity will be 73 rounds. Alternately, if the procedure described as follows is used, the total capacity will be 75 rounds.

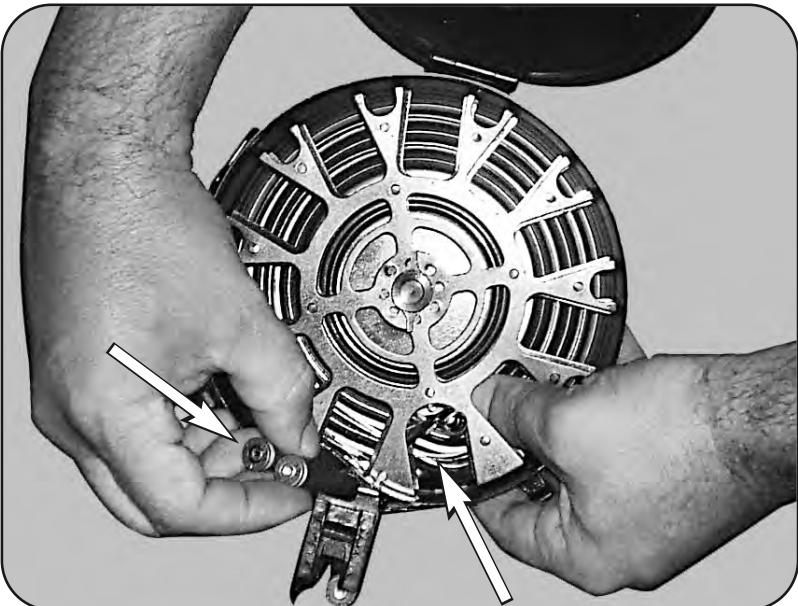
- 5a. Tilt the column portion of the drum at a slight downward angle and turn the spindle clockwise just slightly. Remove the last 2 rounds.

Illustration # 5



- 5b. Keep the drum tilted downwards and rotate the spindle so that the follower is returned to the beginning of the spiral track (as in step 1) (See Illustration #6).

Illustration # 6



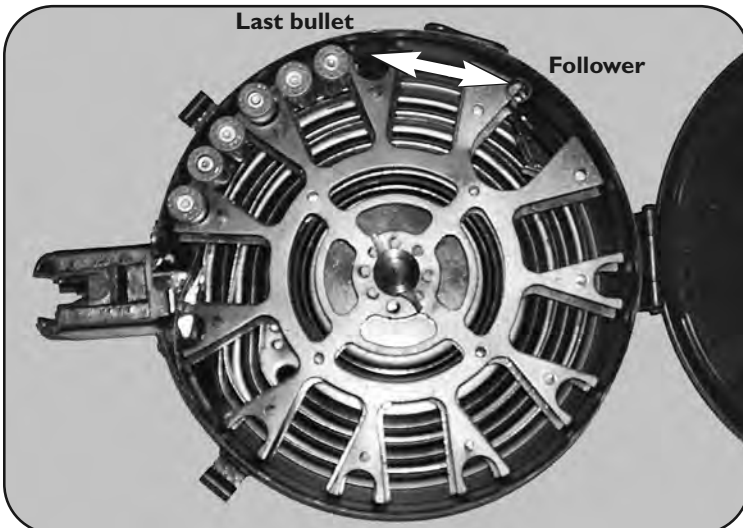
5c. Insert 2 rounds in the top section and release the spindle. Complete loading the magazine by dropping cartridges into the remaining slots (See Illustration #7).

Illustration # 7



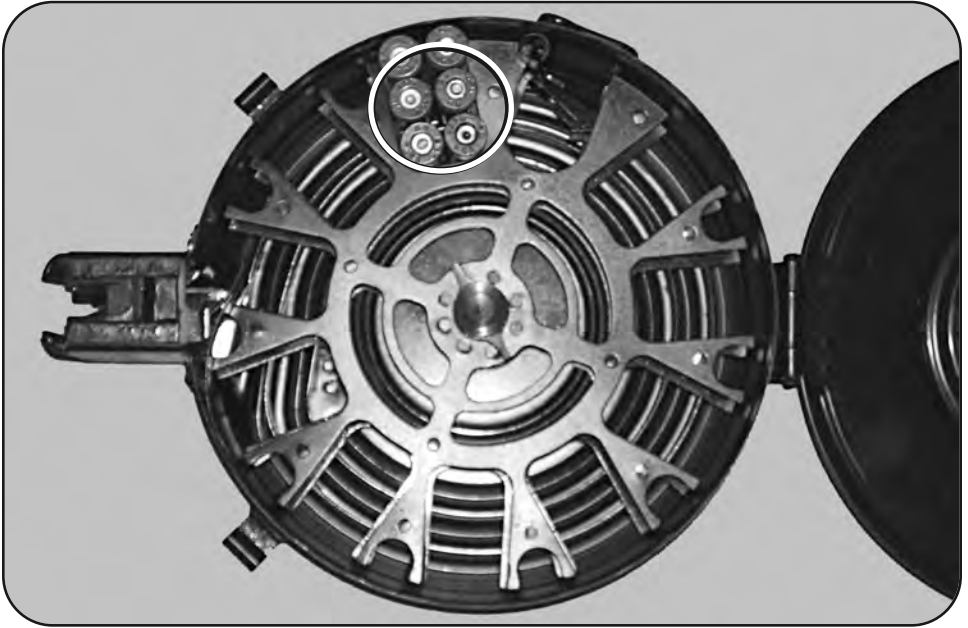
WARNING: THE ABOVE PROCEDURES SHOULD ONLY BE USED WHEN LOADING THE MAGAZINE TO ITS FULL CAPACITY OF 73 OR 75 ROUNDS. IF THE USER INTENDS TO LOAD ONLY A PARTIAL MAGAZINE, THEN THE MAGAZINE FOLLOWER MUST BE DIRECTLY BEHIND THE LAST CARTRIDGE. IF THERE IS A GAP BETWEEN THE LAST CARTRIDGE AND THE MAGAZINE FOLLOWER, THE DRUM MAY BE DAMAGED DURING FIRING.

Illustration # 8



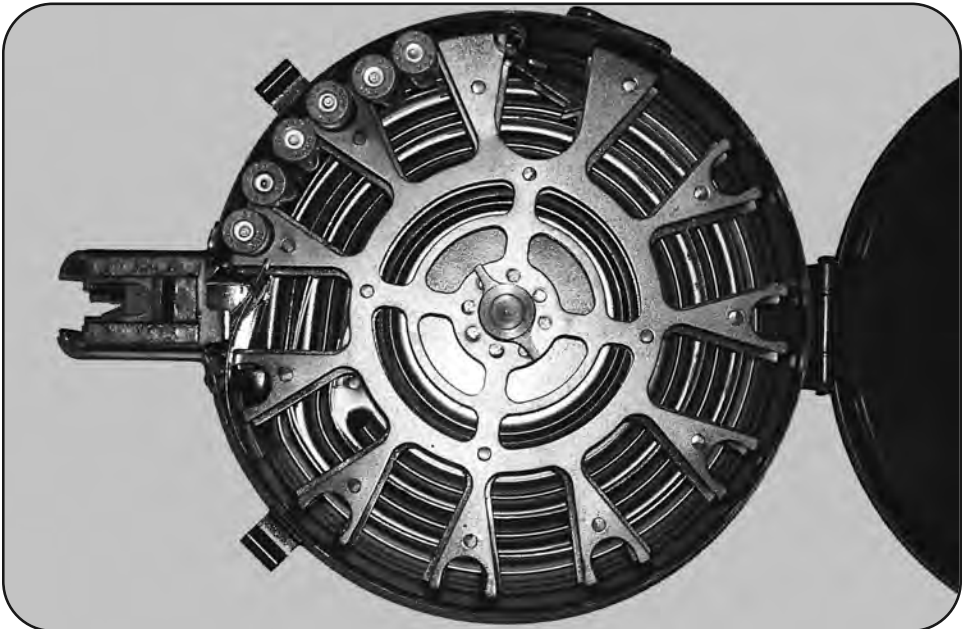
NOT OK

Illustration # 9



NOT OK

Illustration # 10



OK

6. With the drum fully loaded, close the rear cover and secure with both latches. Wind the mainspring with the key located on the rear cover clockwise. Wind the key 4 complete revolutions (4x360 degrees) or 16 clicks. If the magazine is loaded to only 30 rounds, then the tension should be reduced to 3 complete revolutions or 12 clicks.

DO NOT EXCEED THE RECOMMENDED NUMBER OF REVOLUTIONS AS THIS WILL CAUSE UNDUE WEAR OR BREAKAGE TO THE MAINSPRING.

With step six completed, the magazine is ready to use.

B. TO UNLOAD THE MAGAZINE:

Open the rear cover and depress the spring loaded button at the center of the drum. We recommend you use a tool such as cleaning kit tube for an AK 47 or another appropriate tool to avoid injury to your fingers (See Illustration #11). Dump the cartridges out. The rounds in the column will need to be removed individually.

Illustration # 11



C. MAINTENANCE OF THE MAGAZINE:

Periodically, the magazine should be cleaned with solvent to prevent the build-up of unburned powder and grit in the spiral track. A significant amount of residue in the track may hinder the functioning of the drum. Do not lubricate the magazine. If you do, it will collect dirt and jam.

To disassemble the drum magazine, open the cover and depress the spring loaded button. Close the cover and turn the spring tensioning key COUNTER-CLOCKWISE to unlock the spring loaded button assembly. Open the cover and remove the spring loaded button assembly. Next, lift the spindle out of the magazine. **DO NOT DISASSEMBLE THE MAGAZINE ANY FURTHER. THERE IS A TENSIONED SPRING INSIDE.**

DURING PROLONGED PERIODS OF STORAGE:

Open the rear cover and depress the spring loaded button at the center of the drum. Do not tilt the drum, as the cartridges might fall out. Close and latch the back cover and re-tension the spring 3 clicks. The drum magazine can be stored in this manner indefinitely.

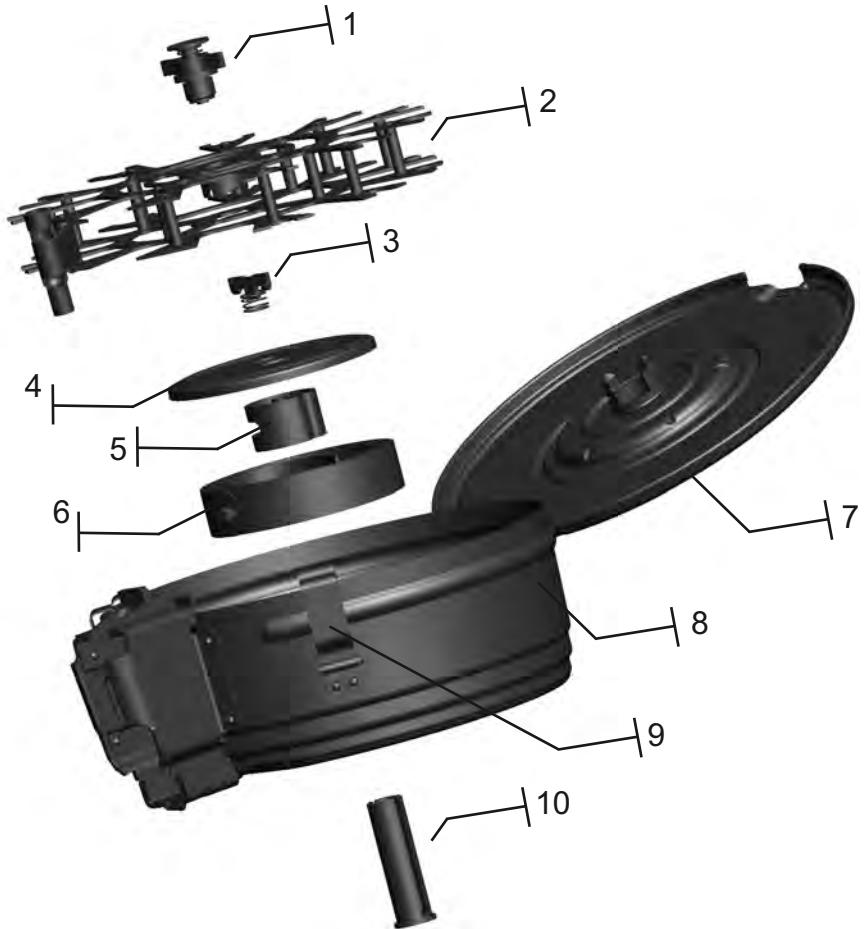


WARNING! Wear eye protection, such as shooting glasses or goggles when disassembling your magazine to protect your eyes from tensioned parts, such as springs, that could be dislodged during disassembly. **DO NOT REMOVE MAINSPRING FROM THE HOUSING.** Care should be taken when disassembling the magazine for cleaning as the metal parts may be sharp.

Illustration # 12

Diagram showing major operational parts of the 75 rd. Drum Magazine

Study of this picture will aid you in understanding the instructions in this booklet.



1. Spring loaded button assembly
2. Spindle
3. Pawl
4. Spring case cover
5. Spring reel

6. Spiral spring
7. Cover
8. Case
9. Latch
10. Axle



75 Round Drum Magazine

Distributed by:

Century International Arms, Inc.

236 Bryce Boulevard, Fairfax, VT 05454

www.centuryarms.com

Sales: 1-800-527-1252 - 1-561-265-4530